AWW RANGE OF STANDARD ALLOYS



Description according to DIN EN 573-3		Remarks_	Corrosion	Welda-	Specific	Typical
Numeric	Chemical	Kemarko	resistance *	bility *	characteristics	applications
EN AW- 1050A	A199,5		Weather: 2 Sea water: 3	Gas: 2 WIG: 2 MIG: 3	Good corrosion resistance, very good formability, high thermal – and good elec- trical conductivity, good for brazing and welding, good for coating	Chemical industry, food industry, packaging, impact extrusions
EN AW- 1070A	AI99,7		Weather: Sea water:	Gas: 2 WIG: 2 MIG: 3	Good corrosion resistance, very good formability, high thermal – and good elec- trical conductivity, good for brazing and welding, good for coating	Chemical industry, food industry, packaging, impact extrusions
EN AW-1100	Al99,0Cu		Weather: Sea water:	Gas: WIG: MIG:	Good formability	Packaging, impact extrusions
EN AW- 1350A	EAI99,7		Weather: 2 Sea water: 3	Gas: 2 WIG: 2 MIG: 3	Good corrosion resistance, very good formability, very high thermal – and very good electrical conductivity, good for brazing and wel- ding, good for coating	Electronical industry, chemical industry
EN AW-3003	AIMn1Cu		Weather: 1 Sea water: 2	Gas: 2 WIG: 2 MIG: 3	Very good corrosion resistance, good formability, good for brazing and welding, self-hardening	Construction, chemical industry, food industry, hardware, furniture
EN AW-3004	AIMn1Mg1		Weather: 1 Sea water: 1	Gas: WIG: MIG:	Very good corrosion resistance, good formability, good for brazing and welding, self-hardening	Construction, food industry
EN AW-3102	AlMn0,2	ON REQUEST	Weather: Sea water:	Gas: WIG: MIG:	Very good corrosion resistance, good formability, good for brazing and welding	Packaging (high strength alloy)
EN AW-3103	AIMn1		Weather: 1 Sea water: 2	Gas: 2 WIG: 2 MIG: 3	Very good corrosion resistance, good formability, good for brazing and welding, self-hardening	Automotive, building cons- truction, chemical indus- try, food industry, thermal engineering, refrigeration technology, hardware
EN AW- 5005A	AIMg1(C)		Weather: 1 Sea water: 2	Gas: 2 WIG: 2 MIG: 2	Very good corrosion resistance, good formability, decorative anodization, good for brazing and welding, good for chipping, self-hardening	Naval architecture, mechani- cal engineering, constructi- on, chemical industry, food industry, furniture, thermal engineering, refrigeration technology
EN AW-5210	A199,9Mg0,5	ON REQUEST	Weather: Sea water:	Gas: WIG: MIG:	Very good corrosion resistance, decorative anodi- zation, shining quality	Prime metal use, highly decorative applications
EN AW-5754	AIMg3		Weather: 1 Sea water: 1-2	Gas: 2 WIG: 1 MIG: 1	Very good corrosion resistance, good formability, decorative anodization, very good for brazing and welding, good for chipping, self-hardening	Naval architecture, mecha- nical engineering, pressure tanks, building construction, nuclear industry, chemical industry, food industry, furniture, automotive
EN AW-6005	AlSiMg		Weather: 1 Sea water: 2	Gas: 3 WIG: 2 MIG: 1	Very good corrosion resistance, good for brazing and welding, hardenable	Railway vehicle industry, naval architecture, precision technology, mechanical en- gineering, building construc- tion, electronical engineering, optical technology, furniture, automotive

* Corrosion + Welding: Aluminium raw material data sheets (rating scale: 1 = excellent; 2 = good; 3 = acceptable; 4 = insufficient; 5 = not recommendable; 6 = not qualified) Additional alloys, physical conditions and informations are available on request. We are pleased to assist you / www.aww.de

Description according to DIN EN 573-3		Remarks	Corrosion	Welda-	Specific	Typical
Numeric	Chemical	Romanio	resistance *	bility *	characteristics	applications
EN AW- 6005A	AlSiMg(A)		Weather: 1 Sea water: 2	Gas: 3 WIG: 2 MIG: 1	Very good corrosion resistance, good for brazing and welding, hardenable	Railway vehicle industry, naval architecture, precision technology, mechanical en- gineering, building construc- tion, electronical engineering, optical technology, furniture, automotive
EN AW-6056	AISi1Mg- CuMn		Weather: Sea water:	Gas: WIG: MIG:	Good corrosion resistance, good formability, high stabi- lity, hardenable	Automotive, engineering, vehicle construction, (safety parts)
EN AW-6060	AIMgSi		Weather: 1 Sea water: 2	Gas: 3 WIG: 2 MIG: 2	In 3 variations: bending quality, anodizing quality, optimized stability, very good corrosion resistan- ce, good for brazing and welding, good formability, decorative anodization, hardenable	Architectur, vehicle construction, mechani- cal engineering, building construction, electronical engineering, furniture, thermal engineering, refrigeration technology
EN AW-6061	AIMg1SiCu(A)		Weather: 2 Sea water: 2-3	Gas: 3 WIG: 2 MIG: 1	Good corrosion resistance, good formability, good for brazing and welding, hardenable	Railway vehicles, naval architecture, mechanical engineering, vehicle const- ruction, bridge construction, aerospace
EN AW-6063	AIMg0,7Si		Weather: 2 Sea water: 2-3	Gas: 3 WIG: 2 MIG: 1	Good corrosion resistance, good for brazing and welding, good formability, hardenable	Architecture, mechani- cal engineering, building construction, electronical engineering, furniture, thermal engineering, refrigeration technology
EN AW-6082	AlSi1MgMn		Weather: 1 Sea water: 2	Gas: 3 WIG: 2 MIG: 1	In different variations: very good corrosion resistan- ce, good for brazing and welding, high stability, good resistance to recrystal- lization, hardenable	Forging parts, automotive, nuclear technology, railway vehicle industry, naval architecture, bridge construction, aerospace, rivets, screws (safety parts)
EN AW- 6082A	AlSi1MgMn		Weather: 1 Sea water: 2	Gas: 3 WIG: 2 MIG: 1	Very good corrosion resistance, good for brazing and welding, high stability, good resistance to recrystal- lization, hardenable	Forging parts, automotive, nuclear technology, railway vehicle industry, naval architecture, bridge construction, aerospace, rivets, screws (safety parts)
EN AW-6182	AlSi1MgZr	ON REQUEST	Weather: 1 Sea water: 2	Gas: 3 WIG: 2 MIG: 1	Very high static and dy- namic stability, very good corrosion resistance, good resistance to recrystallisati- on, hardenable	Forging parts, automotive, bycicles, mechanical engineering (safety parts)
EN AW- 6101B	EAIMgSi(B)		Weather: 1 Sea water: 2	Gas: 3 WIG: 2 MIG: 2	High electrical conductivity, very good corrosion resistan- ce, good formability, good for brazing and welding, hardenable	Electronics industry, thermal engineering, refrigeration technology
EN AW-6261	AlMg1Si- CuMn	ON REQUEST	Weather: Sea water:	Gas: WIG: MIG:	Hardenable	Mechanical engineering, furniture

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